

RECON

SPRAYSENSE™

INSTALLATION MANUAL

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Recon SpraySense™ Installation Manual

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Record of Revision			
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1.1	Added PPE warning	2/18/22	AAL
1.2	Updated app name, added check valve diaphragm, updated antenna install location, added seasonal maintenance	7/19/22	AAL
1.3	Added Wilger and Teejet compatibility, updated o-ring install instructions, updated gateway network instructions	2/24/23	AAL
1.4	Removed round u-bolt, updated sensor o-ring install instructions, updated sensor cleaning image	5/15/23	AAL
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1.6	Updated 011 O-ring PN, updated main harness PN, removed CAN terminator, added note about using a fused power source	12/7/23	AAL

1. Getting Started

1.1. About Recon SpraySense™

Recon SpraySense is a spray quality monitoring system for agricultural sprayers. It actively measures the pressure and flow rate at each nozzle. Using the machine's speed, and a pre-compiled database of spray nozzles, SpraySense also provides the application rate and droplet size of each nozzle. The system has user-configured thresholds to notify the operator when any spray nozzle is operating outside the desired threshold for pressure, flow, droplet size, or rate.

Recon SpraySense also provides a Spray Quality Score. This single value is a comprehensive calculation of the overall performance of each spray nozzle. The Spray Quality Score provides the operator with a single number that illustrates how much of the spraying performed is On-Target.

For instructions to use and configure Recon SpraySense, see the Recon SpraySense Operator's Guide (Intelligent Ag™ document number 600890-000073).

For current documentation and iPad and software requirements, visit intelligentag.com/support.

1.2. Compatible Nozzle Bodies

Recon SpraySense is compatible with the following nozzle bodies:

- Hypro standard flow nozzle body
- Wilger standard flow nozzle body
- Teejet standard flow nozzle body

1.3. Tools and Equipment

You will need the following tools and equipment to install Recon SpraySense:

- Needle nose pliers
- Standard wrench set
- Pick (optional)
- Ratchet and 30 mm socket (optional)
- Channel lock pliers (optional)
- Install tool (included)
- Side cutting pliers
- Phillips head screwdriver

1.4. Installation Overview

Recon SpraySense is installed through the following steps:

- ☐ Install flow sensors
- ☐ Install gateway
- ☐ Install antennas
- ☐ Connect harnessing
- ☐ Install iPad and Intelligent Ag™ Hub app

NOTE: Detailed wiring diagrams are found in Appendix A.

2. Installing Flow Sensors

Flow sensors detect pressure and flow.



WARNING: You might come in contact with chemicals from the sprayer when installing Recon SpraySense™ sensors. Make sure that you are wearing appropriate PPE (Personal Protective Equipment) as indicated on the chemical's label and the instructions in the sprayer's manufacturer documentation.

Provided Parts

Part name	Part number	Quantity
Sensor	153510-000163	1/nozzle body
Adapter	353070-000394 (Hypro) or 353070-000424 (Wilger) or 353070-000448 (Teejet)	1/nozzle body
Retaining clip	353070-000395	1/nozzle body
O-ring (018) (7/8" OD)	356070-000090	1/nozzle body
Diaphragm (sensors with check valves only)	356070-000132 (Hypro) or 356070-000130 (Wilger) or 356070-000129 (Teejet)	1/nozzle body
O-ring (011) (5/16" OD)	356070-000138	1/nozzle body

Additional Parts

These optional parts can be purchased separately if recommended by your dealer.

Part name	Part number	Quantity
Angled adapter kit	153010-000172	varies
1" bracket	353070-000489	varies
.75" bracket	353070-000505	varies

Required Tools

- Needle nose pliers
- Standard wrench set
- Pick (optional)
- Channel lock pliers (optional)
- Install tool (included)
- Ratchet and 30 mm socket (optional in place of install tool)
- Side cutting pliers

Installation Location

Mounted on each nozzle body.

Installing Flow Sensors

Complete the steps below for each nozzle body.



Figure 1: Flow sensor installation overview

1. Unscrew the existing check valve and check valve diaphragm from the nozzle body. Discard the existing diaphragm. If your sensor has a ProStop-E valve and adapter, remove this instead of the check valve and diaphragm.



Nozzle body with check valve



Nozzle body with ProStop-E valve

Figure 2: Nozzle body valves

2. Install a 7/8" OD o-ring as specified below depending on your nozzle body type. Use either a drop of water or a light soap and water mixture to hold the o-ring in place during installation of the adapter.
- **Hypro nozzle bodies:** Install the o-ring in the external o-ring gland of the nozzle body.



Figure 3: Installing the 7/8" o-ring (Hypro)

- **Wilger and Teejet nozzle bodies:** Install the o-ring in the o-ring gland of the adapter.



Figure 4: Installing the 7/8" o-ring (Wilger and Teejet)

3. Install a 5/16" OD o-ring in the o-ring gland of the adapter. Use either a drop of water or a light soap and water mixture to hold the o-ring in place during installation of the adapter.



Figure 5: Installing the 5/16" o-ring

4. Loosely screw the adapter onto the nozzle body. Use the install tool to fully tighten the adapter on the nozzle body. Do not over-tighten.
5. Install the check valve and new diaphragm or ProStop-E valve and adapter onto the threaded side of the sensor. Make sure that the diaphragm in the check valve is seated correctly.
6. **OPTIONAL:** If you purchased support brackets (353070-000489 or 353070-000505), install them on the boom near the sensors and zip tie the sensor to the bracket.
7. Connect the sensor inlet (opposite of check valve) with the adapter previously installed on the nozzle body. Install a retaining clip to connect the sensor to the adapter.

If there is an obstruction on the machine preventing the sensor from fitting in the installation location, do one of the following:

- *PREFERRED: Move the obstruction (if possible).*
- *Replace your nozzle body with a left-hand nozzle body (purchased from your AGCO dealer).*
- *Install an Intelligent Ag™ angled adapter (purchased from Intelligent Ag) between the standard adapter and the sensor. Refer to the steps in the next section for installation instructions.*

Installing Angled Adapters (optional)

If there is an obstruction on the machine preventing the sensor from fitting in the installation location, you can purchase angled adapter kits (153010-000172) to angle the sensor away from obstruction.

Part name	Part number	Quantity
Retaining clip	353070-000395	1/nozzle body
Angled adapter	353070-000522	1/nozzle body
O-ring (011) (7/16" OD)	356070-000045	1/nozzle body
O-ring (021) (1-1/16" OD)	356070-000049	1/nozzle body

1. Complete Steps 1-4 in the previous **Installing Flow Sensors** section.
2. Install the 7/16" OD o-ring on the inside of the adapter, and install the 1-1/16" OD o-ring on the outside of the other side of the adapter (as shown in Figure 6).
3. Push the angled adapter into the open end of the sensor. Insert the retaining clip to connect the adapter and sensor.
4. Push the other end of the angled adapter onto the open end of the standard adapter. Insert the retaining clip to connect the two adapters.

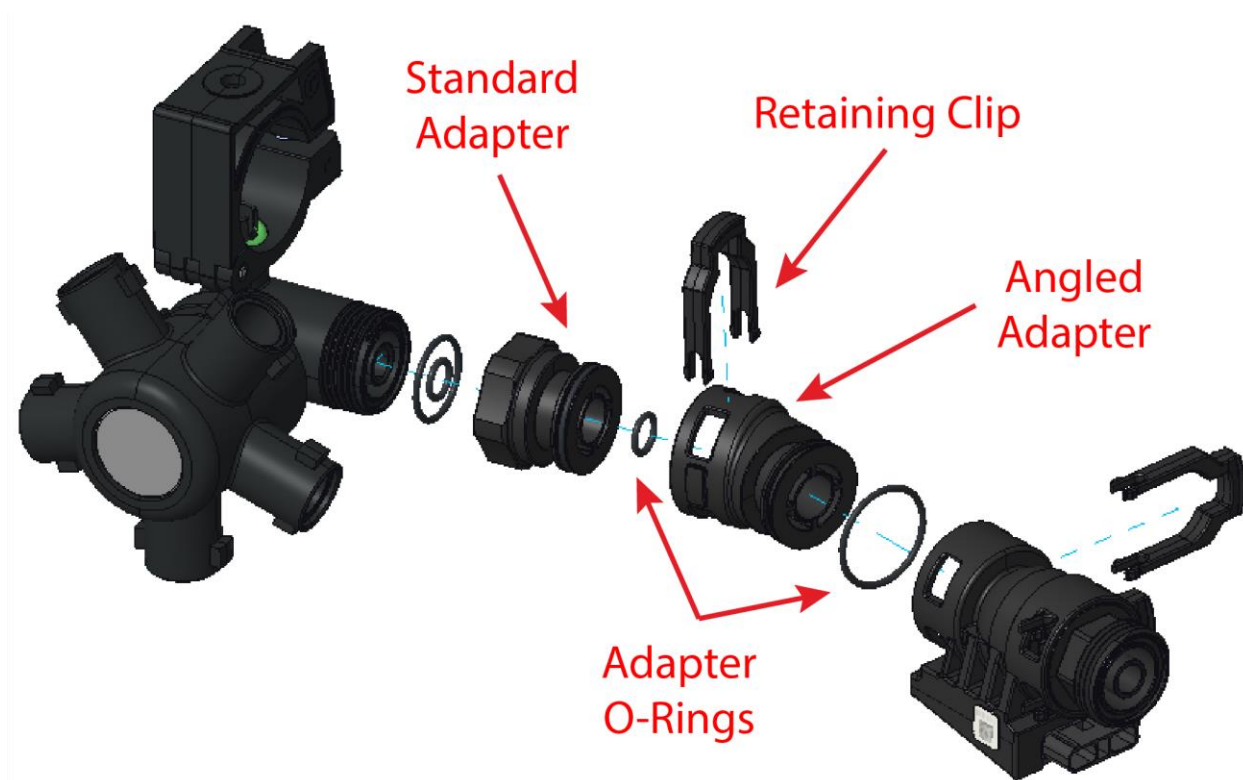


Figure 6: Installing angled adapters

3. Installing the Gateway

The gateway is a computing platform that sends sensor data to the iPad through the Wi-Fi antenna.

Provided Parts

Part name	Part number	Quantity
Gateway 260	153010-000085	1
1/4" flat washer	352012-000002	8
Gateway mounting bracket	353070-000079	1
3/8" locknut	356060-000094	4
U-bolt	356060-000152	2
3/8" washer	356060-000239	4
1/4" nut	356060-000241	4
1/4" x 2-1/2" screw	356060-000303	4

Required Tools

- Standard wrench set

Installation Location

Mounted on the rear center mast.



Figure 7: Gateway mounting location

Installing the Gateway

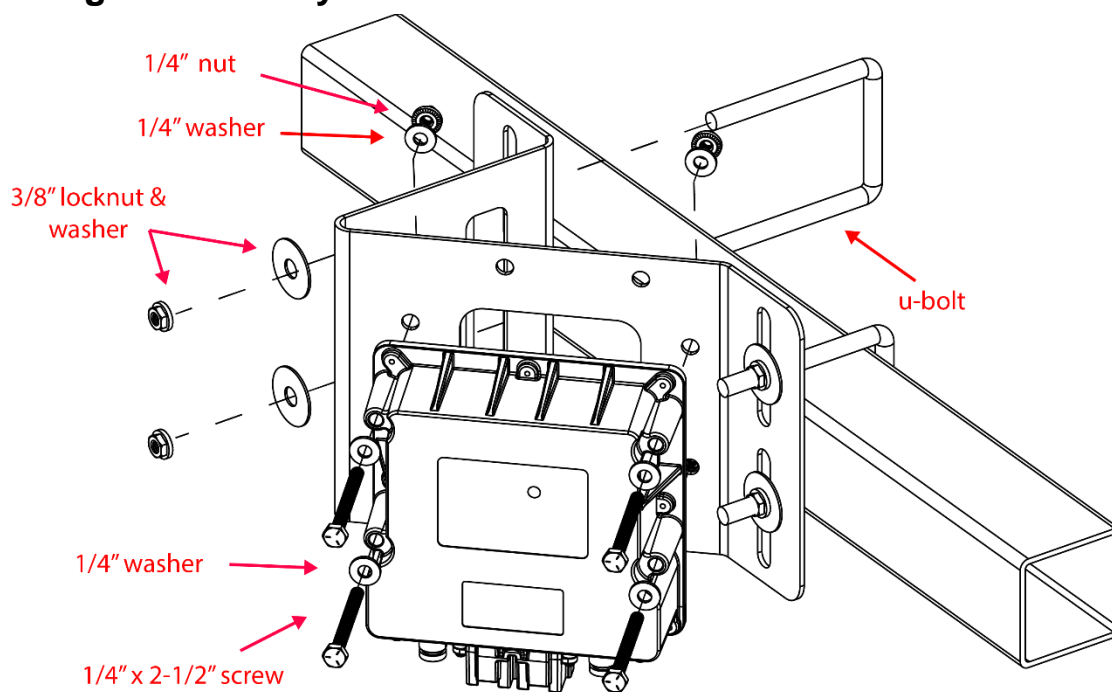


Figure 8: Installing the gateway

1. Position the gateway (153010-000085) on the mounting bracket (353070-000079). The gateway can be mounted on the bracket in any direction, but the connectors should not face up when the bracket is mounted on the beam.
2. Secure the gateway to the mounting bracket using the provided screws (356060-000303), washers (352012-000002), and nuts (356060-000241) as shown in Figure 8.
3. Mount the gateway to the mast using u-bolts (356060-000152). Secure with washers (356060-000239) and locknuts (356060-000094).

We recommend installing it in a location where the LEDs are visible from the cab. The mounting location must be at least 8 inches (20 cm) away from the operator to ensure safe operation.

4. Installing Antennas

Recon SpraySense™ uses a GPS antenna and a Wi-Fi/cell antenna. The GPS antenna sends location information to the iPad through the gateway. The Wi-Fi/cell antenna sends system information to the iPad through the gateway.

Provided Parts

Part name	Part number	Quantity
SMA cap	251015-000139	2 (use only one)
SMA terminator jack	251015-000272	3
GPS antenna	252005-000009	1
Wi-Fi antenna	252005-000010	1
Antenna bracket	353070-000083	2
3/8" locknut	356060-000094	8
U-bolt	356060-000152	4
3/8" washer	356060-000239	8

Required Tools

- Standard wrench set

Installation Location

Mounted on the frame on the center or side mast.



Figure 9: Antenna mounting location

Installing the Antennas

1. Identify the GPS and Wi-Fi/cell antennas by their 3 labeled cables:
 - GPS antenna: *Cell diversity*, *GPS*, and *Iridium*.
 - Wi-Fi/cell antenna: *Cell*, *433 MHz*, and *Wi-Fi/BT*.
2. Mount each antenna to a bracket.
 - a. Thread the antenna cables through the hole in the mounting bracket (353070-000083) and through the nut.
 - b. Tighten the nut to secure the antenna to the bracket. Do not over-torque.

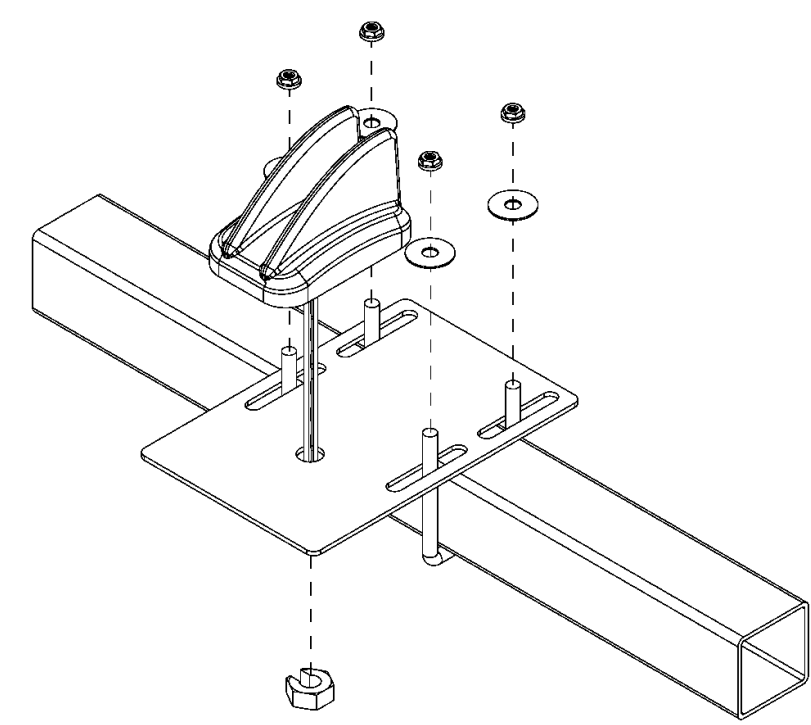


Figure 10: Mounting the antennas

3. Mount the bracket to the center or side mast using the u-bolts (356060-000152), washers (356060-000239), and locknuts (356060-000094) in the location specified below and in the orientation shown in Figure 9 (fins pointing away from the machine). Make sure that the antennas are mounted out of the way of booms during lifting/lowering and folding/unfolding.

NOTE: Even if your machine already has a GPS antenna, you still need to install this antenna.

NOTE: Antennas should be mounted at least 3 feet apart from each other.

- **GPS antenna:** Mount the antenna on the center or side mast in a location with a clear view of the sky. Cables must be within reach of the gateway. Mount it at least 2 feet (60 cm) away from the operator and at least 8 inches (20 cm) from the gateway to ensure safe operation.
- **Wi-Fi/Cell antenna:** Mount the antenna in a location within line of sight of the cab. Cables must be within reach of the gateway.

Connect Cables to Gateway

1. Connect the Wi-Fi/cell antenna's Cellular Main and Wi-Fi/BT antenna cables to the gateway.
2. Connect the GPS antenna's GPS antenna cable to the gateway.

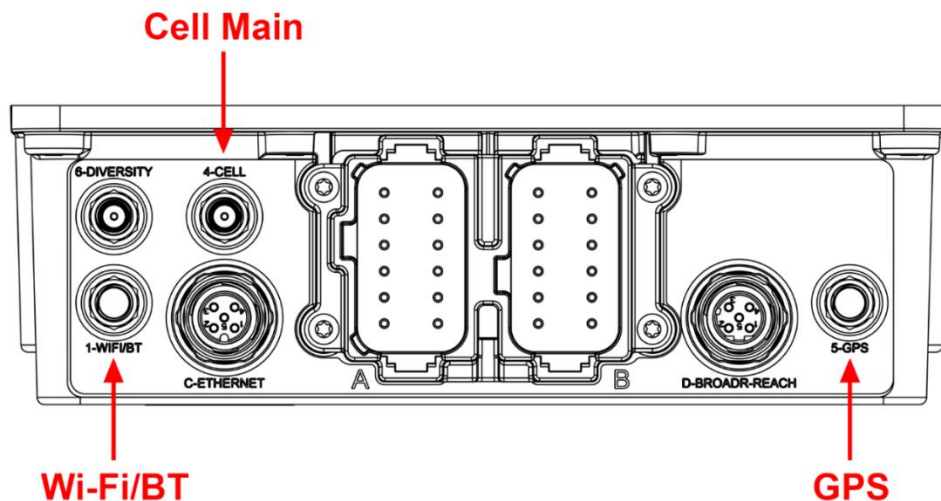


Figure 11: Gateway connectors

3. Cap the unused antenna cables with an SMA terminator jack (251015-000272).
4. Cover connector 6 – Diversity with the provided cap (251015-000139).
5. Zip tie loose antenna cables together and secure them to the implement or other harnessing.

5. Connecting Harnessing

Refer to Appendix A for wiring diagrams for the steps below.

Provided Parts

Part name	Part number	Quantity
CAN terminator (DT 4 pin)	153510-000051	4
Sensor harness	353050-000079	1/sensor
Intermediate harness (36")	353050-000081	4
Tractor harness	353050-000082	1
Intermediate harness (72")	353050-000085	4
Main harness	353050-000109	1
Cable ties	356070-000079	varies

Required Tools

- None

5.1. Install Tractor Harness

NOTE: The gateway uses the tractor's key switch for proper operation. Make sure that the key switch is wired to the key switch terminal of the 3-pin power outlet in the tractor cab.

1. Connect **S1** of the tractor harness (353050-000082) to the **tractor's convenience outlet**.

IMPORTANT: Make sure that you're using a fused power source.

2. Route harnessing through a suitable exit point of the cabin. Route the tractor harness along existing harnessing toward the back of the machine.

If you're installing on a RoGator, the machine platform has an access panel on the rear right of the operator's cabin.

5.2. Install Main Harness

1. Connect **S1** of the main harness (353050-000109) to **S2** of the tractor harness.
2. Connect **S2** of the main harness to **Port A** of the gateway.
3. Connect **S3** of the main harness to **Port B** of the gateway.
4. Route the rest of the main harness along existing harnessing down the back of the machine toward the sensors. Leave S4, S5, S6, and S7 open for now.

5.3. Install Sensor Harnesses

Refer to Appendix A for wiring diagrams for the steps below.

1. Connect **S3** of the sensor harnesses (353050-000079) to the **receptacle on the sensors**. The tab on the connector should face the outside of the sensor.

If there isn't room to plug in the connector, remove any obstructions or move the nozzle body and sensor assembly.



Figure 12: Sensor harness receptacle

IMPORTANT: Make sure that the rectangular blue seal on the sensor harness connector is seated flat and not rotated.

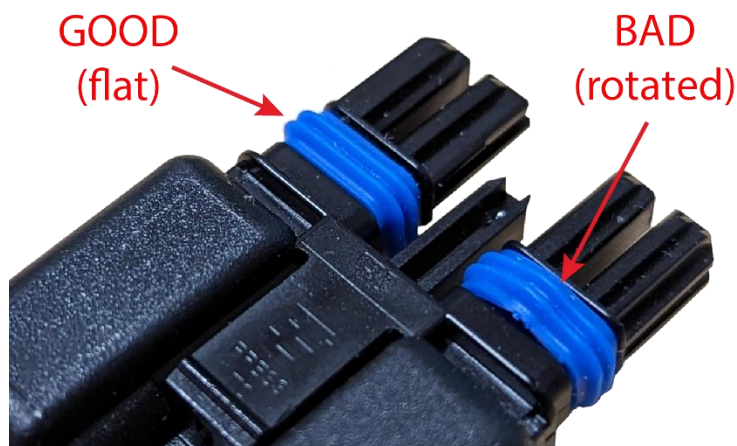


Figure 13: Correct connector seal seating

2. Locate the four centermost sensors on the back of the machine, then connect the main harness.
 - a. Connect **S4** of the main harness to **S1** of the left-center sensor harness.
 - b. Connect **S5** of the main harness to **S1** of the right-center sensor harness.
 - c. Connect **S6** and **S7** according to the steps below, depending on your configuration.
 - **If your system has more than 96 sensors:**
 - Connect **S6** of the main harness to **S1** of the secondmost left-center sensor harness.
 - Connect **S7** of the main harness to **S1** of the secondmost right-center sensor harness.
 - **If your system has less than 96 sensors:** Terminate **S6** and **S7** with a **4-pin CAN terminator** (153510-000051).
3. Daisy chain the remaining sensor harnesses together, using intermediate harnesses (353050-000081 or 353050-000085) on boom pivot points.
 - Starting in the center of the machine, connect **S1** of a sensor harness to **S2** of the sensor harness next to it. Systems with more than 96 sensors will have two separate chains of sensor harnesses, as shown in Appendix A.
 - Insert a 36" or 72" intermediate harness between sensor harnesses on boom pivot points to allow extra length for boom movement.
4. Insert a 4-pin CAN terminator (153510-000051) into **S2** of the leftmost and the rightmost sensor harnesses at the end of the booms.

If your system has less than 96 sensors, you will cap two sensor harnesses.

If your system has more than 96 sensors, you will cap four sensor harnesses.

IMPORTANT: The system will not operate correctly if ends are not capped with terminating plugs.

5.4. Route Loose Harnessing

Coil any loose harnessing around a hydraulic line or existing electrical wire and ensure that harnessing will not get pinched when you fold the booms up. Secure all harnessing to the implement using cable ties (356070-000079).

6. Installing the iPad and Intelligent Ag™ Hub app

To interface with the system, you need to download the Intelligent Ag Hub app from the Apple App Store and install it onto your iPad.

Provided Parts

Part name	Part number	Quantity
Tablet mount arm	352004-000003	1
Rail attachment	352004-000004	1
iPad mount (for 9"-10.5" iPads)	356070-000089	1

Required Tools

- Phillips head screwdriver

6.1. Install the iPad Mount

1. Connect the base of the tablet mount arm (352004-000003) to the back of the iPad mount (356070-000089) using the screws provided with the mount.
2. Insert the ball of the rail attachment (352004-000004) into the other end of the mount arm. Twist the knob on the rail attachment to tighten the mount.
3. Mount the rail attachment to the cab's mounting bar, or other desired installation location, using the u-bolts provided with the rail attachment.
4. Place the iPad into the iPad mount.
5. **OPTIONAL:** Plug the iPad into a USB charger in the cab to keep the iPad charged while using the system.

6.2. Download the Intelligent Ag Hub app

1. Connect the iPad to the internet.
2. Tap the **App Store** icon on the iPad's home screen.
3. Tap **Search** in the bottom right corner of the App Store screen.
4. Type *Intelligent Ag* in the search field, then tap **Search**.
5. Tap the Intelligent Ag Hub app when it appears in your search results.
6. Tap the **Get** button, then tap **Install**. Enter your Apple ID and password, if prompted. A progress bar will appear over the app's icon while it is downloading.
7. Once the app is downloaded, open the app and create an account or log in to an existing account. If the app prompts you to install the SpraySense product, install it.



6.3. Connect to the Gateway

1. Make sure that you have power to the gateway. The gateway's LED is green when it's done booting.
2. Tap the **Settings** icon on your iPad's home screen.
3. Tap **Wi-Fi**. Then, connect to the gateway's network.

If it's your first time connecting to the gateway:

- a. Connect to the **Gateway-XXXXXX** network.
"XXXXXX" represents your gateway serial number.
- b. Open the Intelligent Ag™ Hub app from the iPad's Home screen. Once the gateway is configured for Recon SpraySense, close the app and navigate back to the iPad's Wi-Fi settings.
- c. Connect to the **SpraySense-XXXXXX** network.

If you've connected to the gateway before: Connect to the **SpraySense-XXXXXX** network.

4. Open the Intelligent Ag™ Hub app from the iPad's Home screen.

6.4. Configuring the System

For instructions to configure and use Recon SpraySense™ after installation, refer to the Recon SpraySense Operator's Manual (Intelligent Ag document number 600890-000073) in the app's Settings page or at intelligentag.com/support.

Hold on to the magnet indexing tool included with the kit; you will use it during configuration.

7. Maintenance



WARNING: Use caution when folding and unfolding the booms. Failure to properly fold booms may cause damage to your sensors and other components of the Recon SpraySense™ system.

7.1. Daily Maintenance

We recommend a daily visual inspection of the Recon SpraySense system to ensure proper operation and reduce downtime.

Perform the checks below. Correct any issues before operating the system again.

Harnessing	<ul style="list-style-type: none">• Make sure that all connections are secure• Make sure that there are no signs of rubbing or pinching
Sensors	<ul style="list-style-type: none">• Make sure sensors are:<ul style="list-style-type: none">○ securely mounted○ powered on○ not cracked or broken○ showing a solid green LED• Make sure that harnesses are correctly connected• Start the system and check each sensor for leaks
Gateway	<ul style="list-style-type: none">• Make sure that the gateway is:<ul style="list-style-type: none">○ securely mounted○ powered on• Make sure that harnesses are correctly connected
Antenna	Make sure that the antennas are securely mounted

7.2. Seasonal Maintenance

At the end of the season, follow your sprayer's winterization instructions. If liquid freezes in the sensor, it can damage the sensor and cause incorrect readings.

8. Troubleshooting



WARNING: You might come in contact with chemicals from the sprayer when maintaining Recon SpraySense™ sensors. Make sure that you are wearing appropriate PPE (Personal Protective Equipment) as indicated on the chemical's label and the instructions in the sprayer's manufacturer documentation.

Sensor showing 0 GPM Flow

If a sensor is showing 0 GPM flow, follow the troubleshooting instructions below.

1. Make sure that all harnessing is securely connected and not damaged.
2. Make sure that the sensor LED is solid green.
3. Remove the sensor cone and clean the sensor. Refer to the instructions below.

Cleaning the Sensor

Required Tools: Needle nose pliers, Hypro install tool (included) or pliers, hose

NOTE: Only clean the sensor when troubleshooting an issue. The sensor does not need routine cleaning.

1. Remove the retaining clip that connects the cone to the sensor (opposite side of the LED).
2. Use the install tool or pliers to give the cone a half turn. Pull out the cone, making sure that you don't lose the torus and two o-rings (shown in Figure 14).
3. Clean the sensor by rinsing out any debris inside the sensor or on the cone.
4. Re-install the cone, making sure that the torus and o-rings are in place. Re-insert the retaining clip to connect the cone to the sensor.

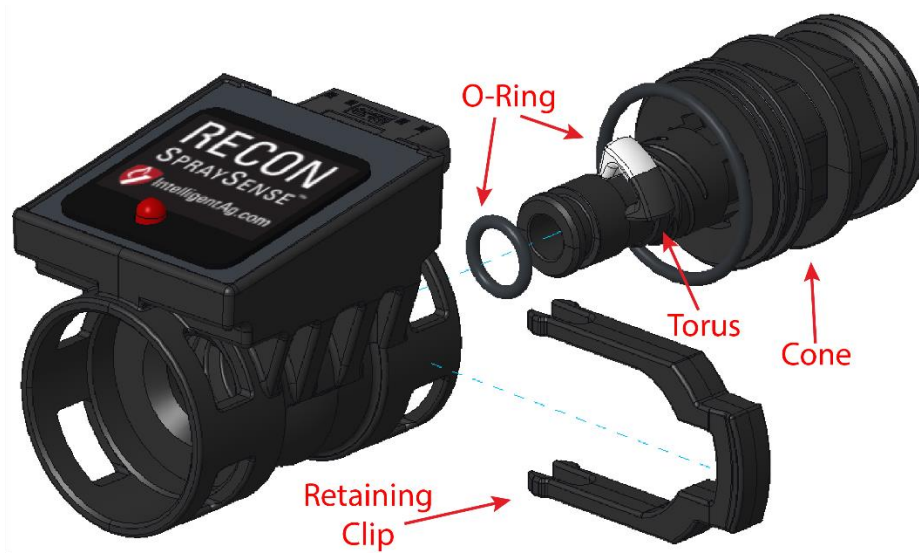


Figure 14: Cleaning the sensor

Appendix A: Wiring Diagrams

SYSTEM WITH LESS THAN 96 SENSORS

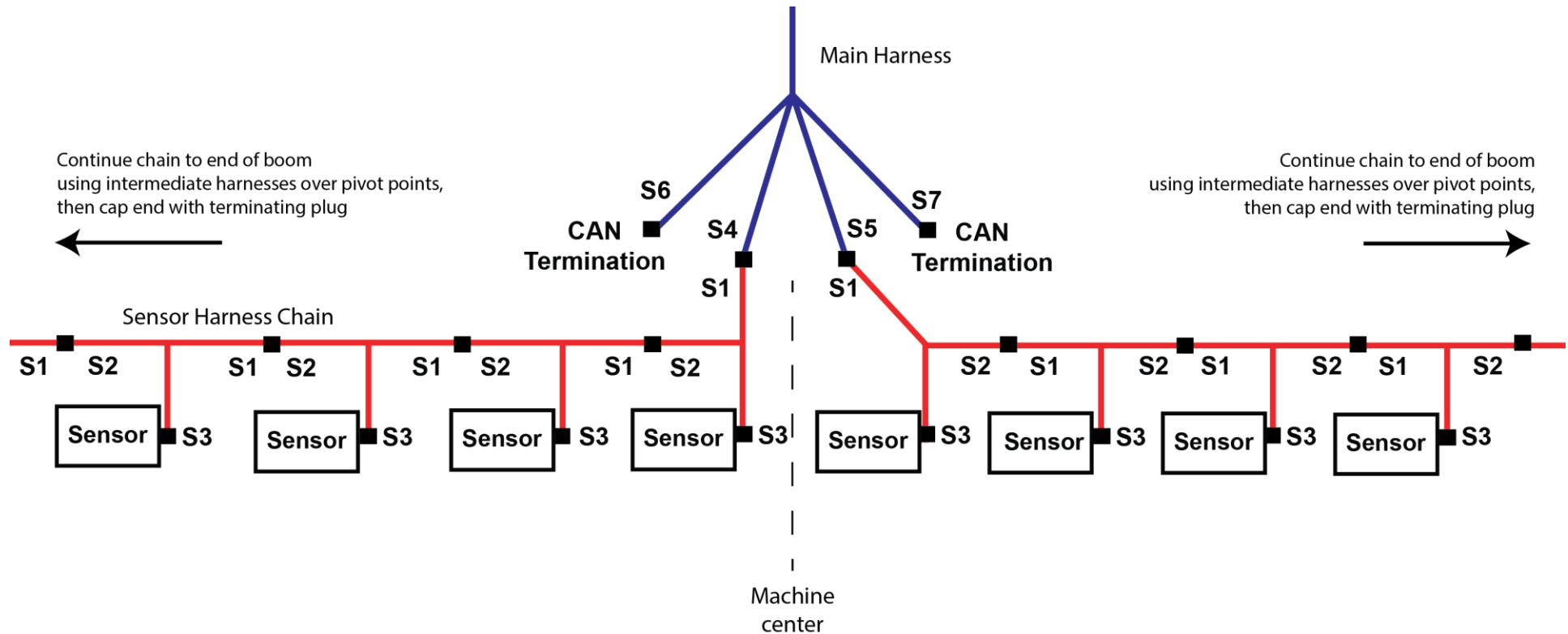


Figure 15: Main harness wiring diagram for systems with less than 96 sensors

SYSTEM WITH MORE THAN 96 SENSORS

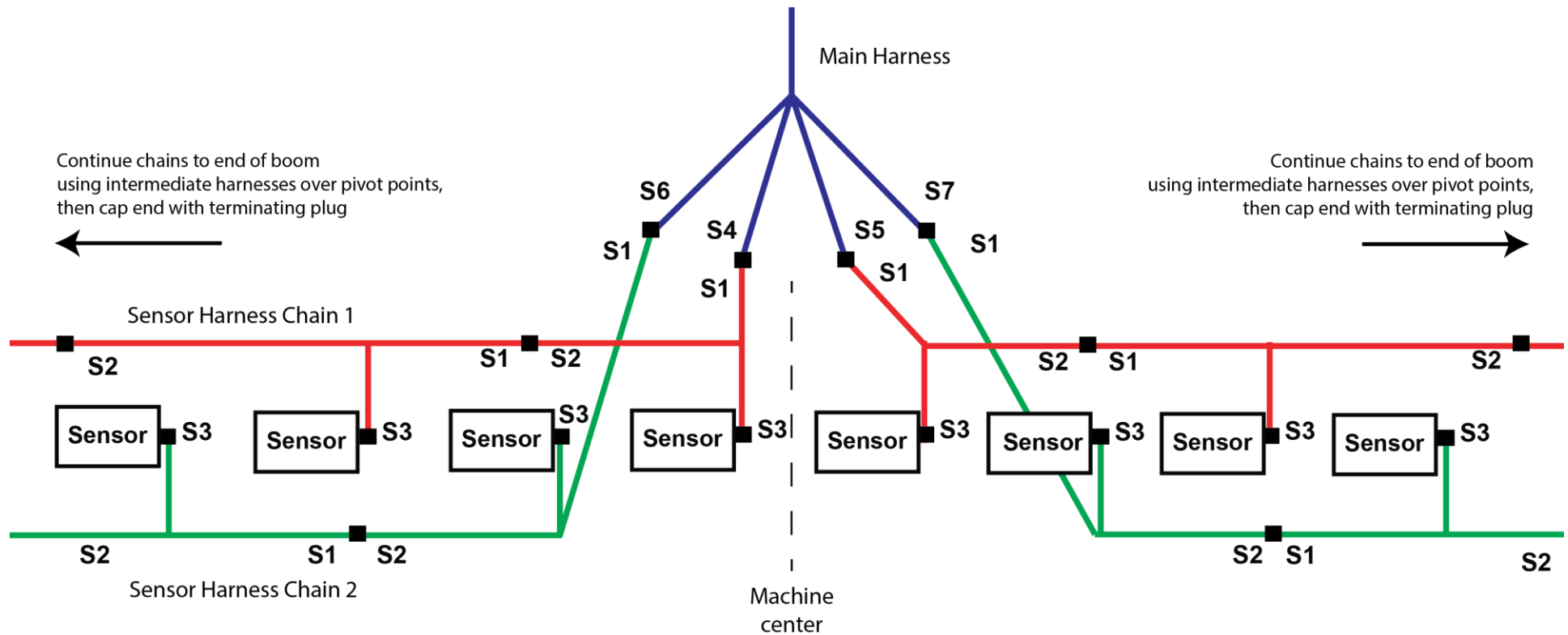


Figure 16: Main harness wiring diagram for systems with more than 96 sensors